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# AVIATION AND AERONAUTICAL ENGINEERING



A Recent Type of Astra-Torres Airship

A Recent Type of Astra-Torres Airship

VOLUME IV  
Number 2

## SPECIAL FEATURES

STATIC THRUST AND BRAKE H.P. OF AIRSCREWS  
THE WIND CHANNEL; ITS DESIGN AND USE  
GERMAN TECHNIQUE IN AERIAL ARMAMENT  
BIDS ASKED FOR FIVE POSTAL AIRPLANES  
ITALY'S PLANS FOR COMMERCIAL AERONAUTICS

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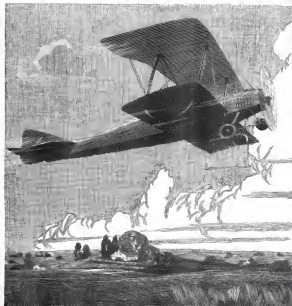


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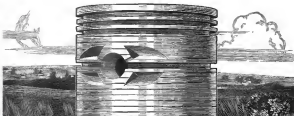
By these makers they have been chosen on account of their lightness, their high heat-conductivity and their ability to increase the safety and efficiency of the engine.

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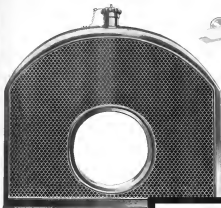
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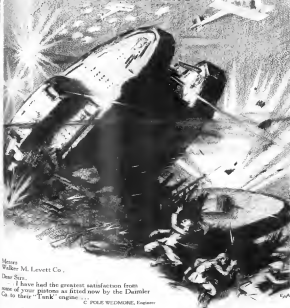
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"NORMA" Ball Bearings, by their superlative speed qualities and proved serviceability, contribute mightily to the rugged strength and service capacity of those high-grade magnetos and lighting generators which are the "nerve centers" of all airplanes, cars and trucks of proved dependability.

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Ball Roller, Thrust and Combination Bearings



FEBRUARY 15, 1918

## AVIATION AND AERONAUTICAL ENGINEERING

VOL. IV. NO. 2

Member of the Associated Business Papers, Inc.

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granted to the experienced seagunner Signor Capone expressed himself as follows:

"Aviation, which has become such a decisive factor in the world war, is bound to increase in the near future a considerable influence upon the economic phase of every country, and as important, indeed, that a nation's very future might well hinge upon the degree of this aerial phase of navigation and transport. It is to me the destiny of the world belonged to him who possessed the mastery of the air. Will it stay or long because the property of him who will hold the mastery of the air."

To achieve this object, a system of aerial navigation



LANDING IN FLARE BAY  
ON THE ISLAND OF ST. PIERRE

already is needed among the major powers of the world. And in this time Italy seems to be predestined to become the master of the air. In fact, on other countries in Europe fields shall be covered by propeller and atmospheric conditions on both sea and future role of forming the transportation of the air routes which will eventually lead from Northern Europe to the Mediterranean Sea and to Africa and Asia.

Italian aviation has, in the opinion of experts, a considerable lead over the rest of the world in large, weight carrying machines of a type which is particularly adapted to the transport of passengers and goods between Europe and her colonies, as well as between continents. To cite an example of the possibility of these machines, it may be pointed out that not so long ago Gabriele D'Annunzio made a 3,000-mile step high over the principal cities of Italy in an airplane which carried three passengers besides himself. At that time, the instrument which to achieve any purpose in new aerial aviation is readily available, it then only remains to be possible that the necessary spirit of enterprise and initiative which is needed for giving all these conditions, it is now possible to our attaining the mastery of aerial travel.

The coming advent of commercial aviation does not, however mean that aerial transport machines will take the place of railroads and steamships, or will at once drive into sea port and land sea-borne trade. This will require a considerable time. It is, nevertheless, interesting to note how many steps have been the studies which aviation has made in so short a time if one compares the brief and rapid evolution of the machine with the time which elapsed between the first steam-powered and the advent of the first ocean liner. The great significance of progress is made due to a greater perfection of the mechanical means of transport. The first steamships had barely come into being when the first airplanes had barely come into being. The first steamships had barely come into being when the first airplanes had barely come into being. The first steamships had barely come into being when the first airplanes had barely come into being.

airline vessels began to find in aircraft the emancipation of long voyages.

In view of this parallel, it is interesting to note that the airplane is already capable of taking the place of other means of locomotion in certain regions and under certain conditions, and with many advantages. It would be infinite to compare its aerial transport service in regions where railroad lines are not available, and in a few hours, it is under any atmospheric conditions. To be of any practical use in a public service must offer the advantages of convenience and regularity. In the northern countries of Europe, for instance, where heavy fogs are frequent during long periods of the year.



THE NAUTICAL BENCHMARK  
ON THE ISLAND OF ST. PIERRE

Italy cannot expect to run an aerial transport service without the help of aircraft as long as the problem of sea transport is far from solved. A step in this direction has already been made by the use of radio communication, that is the determining of its currents from the sea level stations by radio telephony. A further difficulty which is at present still to be solved is the development of commercial aviation in the considerable cost of the installation of an aerial transport service machine. All these difficulties would seem to indicate that it is impossible to overcome the high cost of maintaining commercial air lines at the present time. Nevertheless, there exist a number of them which atmospheric conditions permit one to expect the running of air lines with a profitable hope of acquiring. Such use, as is considered the air line which will eventually start from and through Italy, which country, thanks to its excellent geographical position, is likely to become a superior center of aerial travel. Such an idea is now particularly promising in view of the fact that sea-borne trade has to follow long, dangerous routes, because in this case the lighter use of aerial travel will be compensated for by the greater efficiency of the service.

The land transport and mail service, particularly with respect to the fact that it is destined to the carrying of mail between the mother country and her colonies. In case of an attack, as it is taken Italy and resources there depend on the sea, it is necessary to have a means of communication which could reach the water districts with mail and which passes over in less than two days, whatever of time being made in the meantime for the steps provided at the principal ports of call for the exchange of mail, the fuel and the maintenance of the aircraft, etc. To the contrary, the land transport will be long because a reliable service of transport between the far north and south and the eastern line of four months by train is needed.

## Standards of Construction, Fire Hazard and Fire Protection for Hangars

The following standards and recommendations have been prepared and are approved by the Special Committee Co. of Aeronautics in accordance with a general outline of good practice as well as approved fire protection methods. They contemplate the hangar and shop buildings of a civilian flying field, but it will be noted that they may be applied with equally good effect in the construction and equipment of a private hangar so far as the needs of the private owner may extend.

### Construction

**Wall Construction.**—Wall framing consisting of wood studs or equivalent metal, and cement plaster, or other type of non-combustible construction finished with suitable non-combustible sheathing and air space above sheathing. Inside face requires suitable exterior finish.

**Structural Steel.**—Frames with steel purlins and panels with approved exterior finish or other approved fire-resisting finish. Frames should not be less than 12 feet minimum height above floor.

**Roofs.**—Roofs should be of metal frames and roof and structural with suitable fire-resisting finish. If a primary, glazed with wire glass.

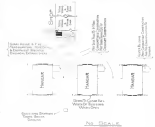
**Doors.**—Main doors should be located in that end of hangar and fitted with self-closing type with exit on outside.

**Interior.**—Interior should be of non-combustible material, and all interior walls and ceiling should be covered with non-combustible material. No wood paneling or other combustible material should be used in the interior.

**Fire Protection.**—It will be noted that the building standards are in accordance with the general outline of good practice as well as approved fire protection methods. They contemplate the hangar and shop buildings of a civilian flying field, but it will be noted that they may be applied with equally good effect in the construction and equipment of a private hangar so far as the needs of the private owner may extend.

**Standards of Construction.**—Standards of construction for hangars should be in accordance with the general outline of good practice as well as approved fire protection methods. They contemplate the hangar and shop buildings of a civilian flying field, but it will be noted that they may be applied with equally good effect in the construction and equipment of a private hangar so far as the needs of the private owner may extend.

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three communications therewith, thus avoiding obstruction of landing and taxi materials and the loading of aircraft in the hangar. Chimneys should be built from solid foundations on the ground and of heavy construction with the fire lining. Combustible roof materials or supports should not cover ends of chimneys.

Lighting. Incandescent electric installed in strict conformity with the National Electrical Code with which all electrical installations are in harmony.

**Repair Work.**—Should be done in separate building provided for that purpose. The repair shop should be of approved non-combustible construction, and preferably installed in a properly partitioned shed well so that welding and plate shop may be separated from the main wing and motor shop. The power plant should be located in a separate building out of the fire walls. The openings in the fire walls should be protected by standard fire door equipment, installed. All interior, including of vehicles and other fire hazards of shops, should be safeguarded to non-combustible materials, details of which are numerous but well standard. Further information on shop floor plans will be furnished in accordance with individual needs.

In general, it is recommended that a certain amount of alignment and security work in hangars is probably desirable, but this should be determined by the individual needs.

Where a new building and they are not covered. All metal work, including of vehicles and other fire hazards of shops, should be safeguarded to non-combustible materials, details of which are numerous but well standard. Further information on shop floor plans will be furnished in accordance with individual needs. In general, it is recommended that a certain amount of alignment and security work in hangars is probably desirable, but this should be determined by the individual needs.

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in a guard house and act as a kangaroo or other bedding of importance.

The Queen Insurance Co. of America, 34 William Street, New York, will welcome opportunities to advise with airplane

manufacturers or users or others interested in such bedding projects, on their airplanes, on the style status of the flying or any other line pertaining to air protection standards and practice.

## An Airplane Propeller Turning Lathe

An airplane propeller turning lathe has been designed by the DeLamater Machine Works for the turning of propellers and struts, as used in the various types of aircraft, but it can also be used for the production of other irregular shaped articles of varying lengths and widths up to 12 in. in width or diameter by 18 ft. 4 in. in length. This machine is one of the latest

types supporting the rubberband and guide roller is guided in the carriage and rotates in a path in accordance with the shape of the model placed on the guide roller and is connected with a compound lead lever to bring the cutter head up to the work or down a lead out of the way which can be accomplished while the machine is in motion.



THE DELAMATER PROPELLER TURNING LATHE

adaptations of a turning lathe and will produce most varieties of the machine work, including both right and left hand props from the same model, and by a simple quick adjustment of the bed stock, right end or the work on the entire piece can be made larger or smaller than the model.

The feeding mechanism which controls the rubberband carriage is arranged to feed from right to left or from left to right, alternately, or it may be adjusted to feed in one direction only. The starting motion may be at the right or left hand end of the machine as desired. It has the changes of feed from 1/4 to 1/16 in. in average 1/32 in. in each revolution of the work being turned and it can be started or stopped as steadily at any position of the feed. At the slowest rate of feed it will turn 2 1/2 in. per minute and at the fastest rate 12 in. per minute. Adjustable stops are provided for automatically regulating the length of travel to the rubberband which can be instantly set for any length of turning within the range of the machine.

The rubberband is fixed with one right and one left hand lenses in feed both ways and will turn reversibly either hand or left hand. It is mounted upon a sliding frame and supported by a substantial carriage which travels across the path of the material to be turned by means of a heavy feed screw driven by double friction pulleys operated by a compound hand lever the starting of feed which is automatically disengaged when the end of the cut is reached. The

A buffer check is used when turning propellers on the machine, on each side of the propeller is placed a perfectly parallel in the direction of the cut, thus it is secured a great deal is secured through the lens, holding it securely and entering it smoothly. This check is also used when turning struts and amounts over 5 ft. in length.

A reversing device can be furnished when an operator for restoring the stock before being placed into the machine. By this method another model in the work can be used which effects a longer saving in material. This device allows the operator to stop quickly and as desired.

The machine, as originally furnished, is supplied with one metal rubberband complete with lenses, one grinding wheel, counter complete and the necessary set caps and screws.

The machine is furnished as follows: shaft 2 3/8 in. x 12 ft. long, three No. 2 pulleys bearing chop augers, drive shaft with rock and pinion ball shifting apparatus, one two-way rubber roller 4 and 6 in. diameter by 2 1/2 in. long, one also for driving rubberband 10 x 7 1/2 in. made up of 7 pulleys 16 in. diameter by 12 in. long, two feed pulleys 5 x 2 in. and 3 x 2 in. right and hand pulleys, 10 x 4 in., with the loose pulley fixed with sectional bronze bearings speed 420 r.p.m.

This lathe weighs a heavy price of 68 x 120 in., weighs 2000 lb., and takes 6 hp. to drive, a 1/2 hp. motor motor being suggested as the proper power and delivery.

## The Cleveland Aero Engine

Considerable attention has been devoted lately to an aeromarine engine which is a direct departure from the usual design, and which has many novel and interesting features. The particular engine is the Cleveland aero motor designed by Walter C. W. Ward.

All the engine parts are so standardized that the same parts, with exceptions, may be used in the assembly and repair of any engine from 120 to 1200 hp. and, on the design in any engine, the engine can be produced with sufficient accuracy to permit production.

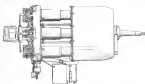


Fig. 1. CLEVELAND AERO ENGINE.

Figs. 1, 2, 3 and 4 show the Model 4 150 hp. This model has a displacement 12 in. by 6 in. x 1, arranged with three valves parallel to the cylinder axis. This is known as the "buried" type of motor, and with this type head resistance is reduced to a minimum. Each cylinder receives its power to a single three revolution crankshaft which has a level pin, which makes with a large "ball joint" and the main frame are propeller shaft. The propeller shaft turns in half the speed of the crankshaft. In this case, high piston speed is obtained, and at the same time, no great propeller speed. Also, as the desired thrust is half the crankshaft speed, the valve opening for the valves may be controlled directly on the drive shaft.

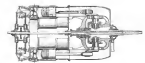


Fig. 2. CLEVELAND AERO ENGINE.

The engine is of the horizontal crank type, explosion is in an 80 percent in engines around the area of rotation. There is a power output on the propeller shaft every 30 deg. of rotation. All fuel bearing construction is steel, and is 100% light, most interesting mechanism is done away with and weight is saved. Considerable weight is also saved in doing away with a standard cooling, and a light steel metal case being required.

### Cylinders

The cylinders are designed to stand supported in such a way as to minimize the stresses due to changes in the temperature. Strains due to expansion of the piston head are taken up by a pair of steel alloy struts or placed that such strains become

being in a sort of U-shaped saddle, the studs passing clear through the cylinder heads.

### Valves

Two intake and two exhaust valves are provided for each cylinder. One valve is used for all the intake valves, and the other two valves are used for the exhaust valves. Each valve is independently adjustable for clearance. The valves are interchangeable, and each pair of valves is operated through a single ball crank and push rod.

### Cooling System

The engine is water-cooled. The gas intake valve head and the water intake and exhaust are all incorporated in a single casting forming the cylinder heads. Water is circulated by a pump.

### Lubrication

All the lubrication is supplied by a system of oil on the "ball joint". This gear drives the oil shaft to properly lubricate other parts. The system is so designed that the oil can be used over again.

### Ignition

The ignition system is so arranged that, either two or four cylinders may be fired. The plug is located so as to have complete contact on the plate in the shortest time possible. The plug is so placed that there is no danger of the plug coming in contact with one of which might possibly accumulate. The plug boxes are completely surrounded with no simple supply of water.

### Starting

The engine may be started by cranking from the machine, or by means of a hand crank, or the engine may be started with any type of self starter. The starting of the engine is of the three-point type.

### Materials

Materials have been chosen for this engine which are strength and resistance to rust, and each alloy is chosen so as to be the best for the job. The materials are chosen so as to be the best for the job. The materials are chosen so as to be the best for the job.

The materials are chosen so as to be the best for the job. The materials are chosen so as to be the best for the job. The materials are chosen so as to be the best for the job.

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### New Ballroom Fabric Patented

A new process ballroom fabric has been developed by John H. Henshaw, Jr., Akron, Ohio, and is patented. The fabric is made of cotton, linen or silk, the threads are stretched in the short of part, so as to keep the threads in a straight line, when they are passed through a rubber screen.

### The Y. M. C. A. School for Air Mechanics

The constantly increasing demands of the Army for Service Air mechanics require the development of the necessary and appropriate training of building up an organization of men capable of taking efficient care of our military and commercial airplanes. To this end the United States Y. M. C. A. of New York City opened about five years ago a school for air mechanics. It is presently



STUDENT SERVICE ENGINEER IN TEST BANK

prepare airplanes to Army service men give a thorough course in the care and repair of aircraft engines.

Because of the increasing large number of men who are daily applying for this instruction the West Side Y. M. C. A. has been compelled to recently increase the capacity of its school for air mechanics. In order to take such notice the benefit of demonstrated ability, the Y. M. C. A. has received from another school, which went out of business, a Grumman engine and three other aircraft engine of diverse types. A number of parts have also been purchased. The method of



REVIVING THE COMBUSTION OF AN AIRPLANE

using such with the air already in the tank is the correct method for starting the engine.

As a result of its work the school recently received a letter from the United States Public Service Bureau in which it was suggested to send men eligible to join the service and thus help in the drive this organization is making for getting 4,000 men to mechanics for the Army. In reply several graduates of the air mechanics school joined the service.

In referring to the benefit of the school to the individual and to its constant growth the administrator says:

"A mechanical genius who has sacrificed his time to a low salary job as bookkeeper, board of the hotel and was to be left for long periods in repair, send through the school and is employed at the same time the salary in an airplane factory at Plantfield, N. J., he could not pass the Army physical test. The mechanical genius is far ahead of the capacity."

### A New Safety Dual Control

A new safety dual control of the Dety type has been brought out by the Mechanics Aircraft Co. of Evans, Illinois. The advantage of this new type is that it provides a complete release of the student's control system, while the wire leading from the instructor's side must remain in an emergency connected to the student's engine in compliance with standard practice, and are not affected by the operation of the student's dual control device.



STUDENT'S CONTROL CONNECTED

The wire from the student's engine wheel runs to a pulley on the instructor's control. This pulley is mounted on a drum which is automatically connected with the main engine control by a lead which is a line of the out and wheel (located on the further side of the yoke and on a lead with the horns of the hand wheel, as the photograph) disengages the drum and the pulley's control. The elevator moves from the front of the student's seat and over pulleys on the side of the instructor's yoke, a similar shaft being fixed. The rubber belt is not connected through speakers, strong block chain and cables. The student's control system being fixed with a clutch which is shown it can be released at will by the instructor. These clutches are all operated by the single action wheel mentioned above.



STUDENT'S CONTROL RELEASED

The Dety dual control is a simple and efficient device which is designed to be used in a variety of aircraft engines and is controlled by the instructor.

### Aircraft Inventories Wanted

The National Advisory Committee for Aeronautics is now conducting the following:

All parties desiring by being to the attention of the Society of all persons pertaining to aeronautics or suggestions for improvements of existing types of aircraft and their associated parts, are requested to communicate with the National Advisory Committee for Aeronautics, Marine Building, Washington, D. C., and to submit complete, written and if possible, prepared drawings, together with necessary drawings, data and the results of tests of such have been made.

### Digest of the Foreign Aeronautical Press

#### Aeronautics, January 2, 1934

**Japan's Progress at High Altitudes**—Whatever type of engine may eventually predominate among military and civil aircraft, there is at least one aspect in which they will differ very widely from those used for the propulsion of commercial airplanes—namely, the height at which maximum power will be available. The power developed by an ordinary engine of fixed compression ratio becomes low as the height of the engine above sea level increases, the fall in power being roughly proportional to the fall in density of the atmosphere. The relative of power at that in two engines—first, because the compression ratio becomes lower in higher altitudes

such the same as in the ordinary engine at ground level, of course, as the altitude increases these vapor compressions, the engine is subject to some reduction in its power compared to the ordinary type, but instead of this reduction amounting to as much as the engine leaves the ground, it does not concern itself after an altitude of 30,000 ft., or thereabouts, has been attained. Obviously there is a distinct limit beyond which the "vapor compression" cannot be carried, although it is difficult to say what this limit precisely is, for present, if it were required to maintain at 50,000 ft. a compression pressure corresponding to that obtained by a ratio of 5 to 1 on the ground, then a ratio of more than 9 to 1 would be necessary.



A BRIGHT NIGHT FLYING MACHINE FOR AVIATION DEFENSE (Continued from page 105)

as altitude, and, the compression ratio being constant, it follows that the maximum pressure and consequently the engine pressure are reduced accordingly—namely, being in the lower density of the air at great height the mass of the mixture drawn into the cylinders during each induction period is less than when the machine is on the ground, consequently the "heat value" of the mixture is reduced. An ordinary engine operating at a height of about 15,000 ft. develops little more than half its power output at sea level, depending on the resistance (and the fuel) furnished to the engine, but as the fall in resistance is not quite so rapid as the diminution of power, the speed and also the rate of climb decreases as the engine climbs higher.

Now, if an engine could be constructed whose power would increase somewhat at all heights, present airplane problems could be immediately approached, and it is along these lines that engine design is being developed. On the surface the design of such engines may not appear to be attended by many difficulties—either to it, up to a certain limit. Several engines are already in existence which develop their maximum power at 10,000 ft., but actually have not brought forward a practicable scheme for maintaining constant power up to 20,000 or 30,000 ft. The view of present engineers is to provide a combination system, such that the compression ratio is from 8.5 to 1 to 12.5 to 1. At ground level the use of so high a compression ratio for any length of time would be impossible, consequently at very low altitudes their engines run high, with low compression ratio, and as they climb to about 10,000 or 12,000 ft., when the compression pressure is

Maximum, this arrangement is thought to be considerable work, for in the case of the pilot continuously operating the engine "all out" while at the ground, excessive heating in the engine would inevitably result.

What is really wanted is some power/boost scheme of forced induction and variable compression, in that the mass of the mixture and the pressure in which it is compressed remain constant under all atmospheric conditions in delivering an engine to operate at very high altitudes many difficult problems are encountered in connection with maintaining the low extremely low temperatures obtaining. Modern engines of 10,000 ft. will develop much more power than an engine in sea level, but in such manner the ordinary mechanical arrangements would be fairly few. Some form of direct injection will be essential, and such special means be provided. It is highly probable that the period which inventors will devote to this type of engine is not far off, and it is probable that in these progress heights the period will be required in a better proportion to raising the cylinder.

#### Engine Detached (Madrid), December 15, 1933

I list to the following: Antonio Páez, Captain, 10th Squadron of the German army, designer in the Deutsche Versuchsanstalt für Luftfahrt (DVL) in Göttingen, principal engineer, center, spokesman of the officers, engineers, von Dornier declares that the other model is fitted with a turbo supercharger, which has been tested in the air and works as well as complete. The problem of reducing radio interference on airplanes has been satisfactorily solved by (trans-







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THE advertisement of the Post Office Department for bids on airplanes to carry mail between Washington and New York marks the beginning of the era of commercial aeronautics.

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